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# Ics 200 answers what question



**Suppose It was discovered that only 250 of component E were in stock instead of the 300 listed on the inventory record. What problems would this cause (if any), and what are some of the ways that these problems could be addressed? How would (if at all) MRP help you when other methods might not?**

There could be chance of delay to produce Finished Goods(FG). More qty of safety stock should be considered for order point. MRP has two main characteristics known requirement and the known period of requirement. Using the MRP Planner can reschedule due date of open order as required, reconcile error and try to find their cause, solve critical material shortage by expediting and replanning. MRP is detailed tool and it will give fair idea about material requirement to planner.

**Suppose that the design engineer advises that he has a new design for component F. It won't be ready until sometime after week 2, but he wants you to give a date for the first supplier shipment to come in, and you should be ready to tell the supplier how many to ship. Since the change is transparent to the customer, the design engineer advises you to go ahead and use up any existing material of the model. How will MRP help you to deal with this issue?**

Though, new design is developed for component F; it should have ideally new part number. In the MRP, new part number should be created. Accordingly material product tree and level can be reordered. Lead time according to component F should be re-fixed in the MRP. BOM has to be changed, in case of change in component to make component F (new part number). MRP will help to make change easily. It will enable to make production / Inventory and related schedule robust.



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